



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2015.0026.010

DVS ZERT GmbH hereby certifies that the welding company

**DOWALDWERKE GmbH**  
**Industriering 8-12**  
**01744 Dippoldiswalde**  
**Germany**

fulfills the requirements  
for the scope according to


**EN 15085-2:2020 classification level CL1**  
**in the type of activity D, P, S**

in the range indicated in the annex.

validity: 2024-02-06 until 2027-02-10

Düsseldorf, 2024-02-06  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) PRESCHER

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1, 1.2, 1.3	t = 2 - 16 mm D ≥ 27 mm	-
141	1.2 23 8 8 8	t = 1 - 16 mm t = 2 - 20 mm t = 1 - 3 mm D = 6 - 25 mm t = 1 - 4 mm D ≥ 25 mm t ≥ 5 mm	- - FW BW FW, a1,5, a2, a2,5, a3
21	8	t = 1 - 2 mm	-

### Area of Application:

- New build of components for railway vehicles
  - indoor systems and boarding systems, vacuum toilet
- Design of components for railway vehicles
- Purchase and supply of welded components

### Responsible welding coordinator(s):

Rico Eißler, welding engineer born: 1988-05-05

### 1st deputy(ies) of the responsible welding coordinator(s):

Sebastian Keller, IWS born: 1982-09-23

### Others deputies:

Ronny Jüttner, IWS born: 1974-07-09

### Remarks:

The welding coordinators Rico Eißler, Sebastian Keller are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

### Register no.:

DVSZERT/15085/CL1/026/15/2

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.